

# MasterSeal M 689

**A highly elastic, ultra fast curing, spray applied 100% polyurea membrane for use in waterproofing applications**

## MATERIAL DESCRIPTION

MasterSeal M 689 is a solvent free, two component waterproofing membrane. It is highly reactive and can only be applied by special two component hot spray equipment.

## AREAS OF APPLICATION

MasterSeal M 689 is used in a variety of waterproofing applications, especially where a high degree of chemical and mechanical resistance is required.

## FEATURES AND BENEFITS

- broadcast sand not normally required
- low emission (conform to AgBB)
- low viscosity
- easy to apply
- excellent penetration
- seals pores and capillaries
- excellent bond to substrate
- high moisture tolerance

This includes:

- Waste water treatment plants (urban and industrial), both in the inflow and outflow areas.
- Sewage effluent pipelines.
- Steel and concrete pipes.
- Secondary containment bunds in chemical and petrochemical industries.

Additionally, MasterSeal M 689 can be applied on:

- Flat and architectural roofs.
- Horizontal and vertical substrates.
- Internal and external areas.
- Concrete, cementitious mortar or steel substrates.
- Reinforced concrete to protect it against carbonation, chloride induced corrosion or chemical attack in industrial environments.

Contact your local Master Builders Solutions representative regarding any application required not mentioned here.



## FEATURES AND BENEFITS

- **Spray delivered and ultra fast curing:** enables easy application to form a monolithic waterproofing membrane on simple and complex surfaces.
  - Application to vertical surface without runs.
  - Easy application to complicated details.
- **Rapid curing:**
  - Rain resistance after only 30 seconds.
  - Allows early serviceability.
  - Fully trafficable after only 12 hours.
- **Continuous membrane:** monolithic – no laps, welds or seams
- **Excellent chemical resistance.**
- **Waterproof and resistant to standing water.**
- **Fully bonded to substrate:** can be applied to a wide range of substrates with the appropriate primer.
- **High water vapour permeability:** low risk of blistering.
- **High resistance to carbon dioxide diffusion:** Protects concrete from rebar corrosion.
- **High abrasion and impact resistance:** Withstand mechanical traffic.
- **High elasticity and crack bridging capability:**
  - remains elastic at low temperatures; Tg approx. – 45 °C
  - High durability and protection with reduced cracking due to embrittlement
- **Thermoset – does not soften at high temperatures.**

## APPROVALS AND CERTIFICATES

- CE marked according EN 1504 part 2.
- Chemical resistance according EN 13529.
- Z 59.12-414 according WHG.
- Fire resistance according EN 13501 part 1.
- ETA-17/0508 according ETAG 005 part 6

## APPLICATION METHOD

### (a) Surface Preparation

The preparation of the substrate and the use of the appropriate primer are of paramount importance. All surfaces to which MasterSeal M 689 is applied should be sound, clean and dry and free from oil or grease, loose particles and any other substances which may impair adhesion. For substrate pre-treatment prior to the primer application see primer technical data sheet.

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### Concrete and cementitious screed

Concrete and other cementitious substrates must have a minimum pull off strength of 1.5 N/mm<sup>2</sup>. Any laitance present on the surface must be removed mechanically. Shot blasting is the preferred method. Release oil and other contaminants which may impair adhesion must be removed prior to the application of the primer.

### Iron / steel

Should be sand blasted to a Sa 2 ½ finish prior to application of the primer.

### Primer

Use the following guide to select the appropriate primer:

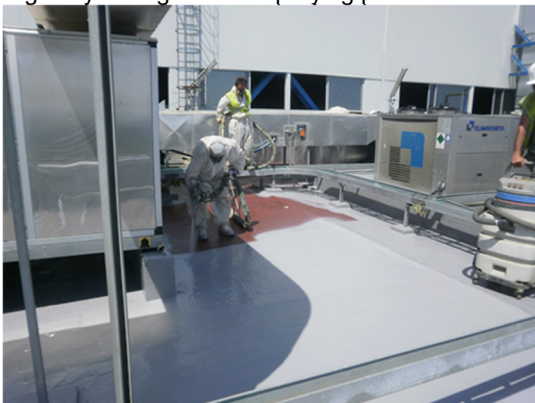
Substrate	Primer
Concrete	MasterTop P 617 or MasterTop P 621
Humid mineral substrates	MasterSeal P 385
Plywood	MasterTop P 660 or MasterSeal P 691
GRP	MasterSeal P 691
Iron / steel (not stainless)	MasterSeal P 681
Non-ferrous metals (e.g. aluminium, zinc)	MasterSeal P 684
Aged MasterSeal (PU) waterproofing membranes	MasterSeal P 691

In some circumstances, other primers may be more appropriate. For further details, please consult your local sales office.

### (b) Mixing

Dose and mix with suitable air driven or electrical two-part hot spray equipment. The accuracy of mixing and dosage must be controlled regularly with the equipment. Stir well Part A drums before use to homogenise the content. Precondition the membrane components to the correct temperature 70 – 80 °C prior to application.

Check mix ratios are correct at the start of spraying and regularly throughout the spraying procedure.



### c) Application

MasterSeal M 689 can only be applied by means of a suitable two component heated, high pressure, proportioning spray equipment (e.g. Graco® GlasCraft® Gusmer, Wiwa®, Gama® or any other suitable). The choice of machine depends to a large extent on the type and size of work contemplated. For advice, please contact BASF Construction Chemicals.

MasterSeal M 689 should only be applied to properly prepared substrates. For best results substrate and air temperature should be in a range 5 – 35 °C. However, in very cold conditions the use of barrel heaters may be required to ensure the optimal operation of barrels pumps.

MasterSeal M 689 should be applied within the recommended temperature and relative humidity limits. The temperature of the substrate should be min. 3 K above the dew point. Due to the fast reaction it is possible to rapidly build thicknesses from 1.5 to > 6 mm.

Surrounding areas should be protected from overspray by masking off. Care should be taken to prevent spray mist being carried by wind by erecting suitable barrier

### (d) Topcoat

MasterSeal M 689 can be used directly in exposed applications as the mechanical properties are not affected but has limited aesthetical UV resistance.

Do not topcoat MasterSeal M 689 in case of application exposed to harsh chemical environments.

The use of pigmented MasterSeal M 689 can avoid the application of topcoat but not avoid the Surface yellowing of the membrane.

To increase UV resistance, a number of topcoats are available including MasterSeal TC 259 for most standard applications, and MasterSeal TC 258 which can be broadcast with dry silica sand to provide a hard wearing, slip resistant finish. Other top coats may be more suitable for specific applications, consult your local sales office for further details.

### COVERAGE

MasterSeal M 689 is normally applied at 2.2 – 2.5 kg/m<sup>2</sup>. This corresponds to a thickness of approx. 2.0 – 2.3 mm. Details require a higher coverage rate up to 4.0 kg/m<sup>2</sup> or more.

*The above consumption figures are intended as a guide only and may be higher on very rough or porous substrates*

### FINISHING AND CLEANING

Reuseable tools should be cleaned carefully with Cleaner

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40 or e.g. solvent naphtha.

## PACKAGING

Part A 200 kg in 200 l drums  
Part B 225 kg in 200 l drums

## COLOUR

MasterSeal M 689 is available in the following colour combination:

Part A:

- Dark grey close to RAL 7043,
- Medium grey close to RAL 7042,
- Light grey close to RAL 7035
- black
- colourless (to be coloured with BASF authorized pigment paste by approx. 3 - 5 %. Stir well before use!)

Part B: Unpigmented



## STORAGE / SHELF LIFE

Store in original containers under dry conditions at a temperature between 15° – 25° C. Do not expose to direct sunlight. For maximum shelf life under these conditions see "Best before....." label.

## WATCH POINTS

This product conforms to the EU directive 2004/42/EG (Deco-Paint directive) and contains less than the maximum allowable VOC limit (Stage 2, 2010)

According to the EU directive 2004/42, the maximum allowable VOC content for the Product Category IIA / j is 500 g/l (Limit: Stage 2, 2010). The VOC content for MasterSeal M 689 is < 500 g/l (for the ready to use product).

## HANDLING / PRECAUTIONS

In its cured state, MasterSeal M 689 is physiologically non-hazardous. The following protective measures should be taken when working with this material:

Wear safety gloves, goggles and protective clothing. Avoid contact with the skin and eyes. In case of eye contact, seek medical attention. Avoid inhalation of the fumes. Respiratory protection must be worn when spraying or when in the vicinity of the spraying operation.

When working in well ventilated areas, a combined charcoal filter and particle filter mask (A-P2) should be worn. When working in less well ventilated and in confined spaces, air-fed helmets are to be worn by sprayer and assistant(s). When working with the product do not eat, smoke or work near a naked flame.

For additional references to safety-hazard warnings, regulations regarding transport and waste management please refer to the relevant Material Safety Data Sheet.

The regulations of the local trade association and/or other authorities, regulating safety and hygiene of workers handling polyurethane and isocyanates must be followed.

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Product data*			
Properties	Standard	Data	Unit
Chemical base	-	100% Polyurea	-
Mixing ratio:	A : B	100 : 100 100 : 112	by volume by weight
Density (at 20 °C)	Part A Part B	1.00 1.11	g/cm <sup>3</sup>
Viscosity (at 25 °C)	Part A Part B	220 800	mPas
Processing temperature (Flow heater, Hose heater):	Part A Part B	70 – 80 70 – 80	°C °C
Processing pressure :	Part A Part B	120 – 200 120 - 200	bar bar
Substrate and ambient temperatures (during application)	-	min. 5 max. 35	°C °C
Maximum relative humidity (during application):	-	90	%
Maximum substrate moisture (during application):	-	4	%
Reaction time (sprayed)	-	5 – 7	sec.
Dry to touch after:	at +20°C	30	seconds
Ready for pedestrian traffic after:	at +20°C	0,5	Hours
Fully cured – ready for car traffic after:	at +20°C	12	Hours
Exposure to chemicals after:	at +20°C	24	Hours



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Product data after curing*			
Properties	Standard	Data	Unit
Density of mixed material:	EN ISO 2811-1	approx. 1,1	g/cm <sup>3</sup>
Shore-A-hardness:	-	92	-
Shore-D-hardness:	-	42	-
Tensile strength:	DIN 53504	21	N/mm <sup>2</sup>
Elongation at break:	DIN 53504	425	%
Tear strength:	DIN 53515	58	N/mm <sup>2</sup>
Static crack bridging:	EN 1062-7 (A)	A5 (+23°C)	-
Dynamic crack bridging:	EN 1062-7 (B)	B4.2 (-20°C)	-
Fire behaviour:	EN 13501-1	C <sub>FL</sub> -s1	-
Capillary water absorption:	EN 1062-3	0,002	Kg/m <sup>2</sup> /h <sup>0,5</sup>
Water vapour permeability (S <sub>D</sub> ):	EN ISO 7783-1	< 5 / Class I (μ = 3658)	m
CO <sub>2</sub> permeability (S <sub>D</sub> ):	EN 1062-6	>120 (μ = 68950)	m
Methane permeability:	DIN 53380	50	cm <sup>3</sup> /m <sup>2</sup> ·24h
Adhesion to concrete:	EN 1542	>3	N/mm <sup>2</sup>
Adhesion strength after freeze-thaw cycles:	EN 13687-1	>3	N/mm <sup>2</sup>
Behaviour after artificial weathering:	EN 1062-11	No changes	-
Abrasion resistance (Taber H22, 1000 g, 1000 c):	EN ISO 5470 -1	Mass loss < 150	mg
Impact resistance:	EN ISO 6272/2	>20 (Class III)	Nm
Slip/Skip resistance	EN 13036-4	Dry: 63 (Class II) Wet: 30	-
Service temperature (dry):	-	- 20 to +130	°C
Service temperature (high moisture, but not wet):	-	0 to +80	°C
Service temperature (wet):	-	0 to +55	°C

\* The above figures are intended as a guide only and should not be used as a basis for specifications.

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Chemical resistance (according EN 13529)			
Group	Description	Test Liquid	Result
DF 1	Gasoline	47.5% toluene + 30.4% isooctane + 17.1% n-heptane + 3% methanol + 2% 2-methyl-propanol-(2)	Class II
DF 2	Aviation fuels	50% toluene + 50% isooctane Aviation fuel 100 LL NATO code F18 Turbo fuel A1 NATO Code F34/F35	Class I
DF 3	Fuel oil, Diesel fuel and other unused combustion motor oils	80 % n-paraffin (C12 to C18) + 20 % methylnaphthalene	Class III
DF 4	All hydrocarbons as well as mixtures containing benzene with max. 5 Vol. %	60% toluene + 30% xylene + 10% methylnaphthalene	Class I
DF 4a	Benzene and benzene containing mixtures (incl.4)	30% benzene + 30% toluene + 30% xylene + 10% methylnaphthalene	No
DF 4b	Crude oils	10% isooctane + 10 % toluene + 20 % fuel oil + 10 % 1-methylnaphthalene (min 95 %) + 47.7 % heavy fuel oil + 0.2 % thiophene (99 %) + 0.3 % dibenzylsulfide + 0.5 % dibutylsulfide (97 %) + 1.0 naphthenic acid mixture + 0.1 % phenol + 0.2 % pyridine + 2 % water	Class III
DF 4c	Used combustion motor oil and used automotive transmission oil with a flash point > 55 °C	80% motor oil + 10% toluene + 9.9% water + 0.1% anionic tenside	Class III
DF 5	Mono- and polyvalent alcohols (up to a max. 48 vol.-% methanol), glycol ethers	48 Vol.-% methanol + 48 Vol.-% IPA + 4% water	Class I (7d)
DF 5a	All alcohols and glycol ethers (incl. 5 and 5b)	methanol	Class I (7d)
DF 5b	Single and multi-valent alcohols ≥ C2	48 Vol.-% ethanol + 48 Vol.-% IPA + 4% water	Class I (7d)
DF 6	Halogen hydrocarbons ≥ C2 (incl. 6b)	trichloroethylene	No
DF 6a	All halogen hydrocarbons (incl. 6 and 6b)	dichloromethane (methylene chloride)	8 hours
DF 6b	Aromatic halogen hydrocarbons	monochlorobenzene	No
DF 7	All organic esters and ketones (including. 7a)	50 % ethyl acetate + 50 % methyl isobutyl ketone	Class I (14 d)
DF 7a	Aromatic esters and ketones	50% methyl salicylate + 50% acetophenone	Class I (14 d)
DF 7b	Biodiesel fuel	Rape-oil fatty acid methyl ester	Class III
DF 8	Aqueous solutions of aliphatic aldehyde up to 40 %	Formaldehyde (35% - 40%)	Class I (7d)
DF 8a	aliphatic aldehydes as well as their aqueous solutions (including 8)	50% butanal + 50% heptanal	Class I (7d)
DF 9	Aqueous solutions of organic acids (carboxylic) up to 10 % as well their salts	10 % aqueous acetic acid	Class III

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DF 9a	Organic acids (carboxylic, apart from formic acids) as well as their salts	50 Vol.-% acetic acid +50 Vol.-% propionic acid	No
DF 10	Mineral acids (non oxidizing) up to 20% and inorganic salts in aqueous solution (pH<6) except HF	Sulphuric acid (20%)	Class III
DF 11	Inorganic lye (except oxidizing) and inorganic salts in aqueous solution (pH>8)	Sodium hydroxide solution (20%)	Class III
DF 12	Aqueous solutions of inorganic non-oxidizing salts with a pH value between 6 and 8	Aqueous sodium chloride solution (20%)	Class III
DF 13	Amines as well as their salts (in aqueous solution)	35 % triethanolamine + 30 % n-butylamine + 35 % N,N-dimethylaniline	Class I
DF 14	Aqueous solutions of organic surfactants	1) 3 % Protectol KLC 50 + 2 % Marlophen NP 9,5 + 95 % water 2) 3 % Texapon N 28 + 2 % Marlipal O 13/80 + 95 % water	Class III
DF 15	Cyclic and acyclic ethers (including 15a)	tetrahydrofuran (THF)	No
-	Specific Chemical	diphenylmethandisocyanat (MDI)	Class III
-	Specific Chemical	toluylendiisocyanat (TDI)	Class III
-	Specific Chemical	polyetherpolyol	Class III
-	Specific Chemical	polyesterpolyol	Class III
-	Specific Chemical	monoethylengycol	Class III

Class I: 3 d without pressure	Reduction in hardness of less than 50% when measured according to Buchholz method, EN ISO 2815, or Shore method EN ISO 868 24 h after the coating is removed from immersion in the test liquid.
Class II: 28 d without pressure	
Class III: 28 d with pressure	

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## CE-MARKING (EN 1504-2)

	
1119	
Master Builders Solutions Deutschland GmbH Donnerschweer Str. 372, D-26123 Oldenburg	
08	
468901	
EN 1504-2:2004	
Surface protection product - coatings EN 1504-2: ZA.1d, ZA.1f and ZA.1g	
Linear shrinkage	NPD
Compressive strength	NPD
Abrasion resistance	≤ 3000 mg
Permeability to CO <sub>2</sub>	Sd > 50
Permeability to water vapour	Class I
Capillary absorption and permeability to water	< 0.1 kg/(m <sup>2</sup> xh <sup>0.5</sup> )
Thermal compatibility after freeze-thaw cycling	≥ 1.5 N/mm <sup>2</sup>
Resistance to severe chemical attack	Reduction of hardness < 50 %
Impact resistance	Class III
Adhesion strength by pull-off test	≥ 1.5 N/mm <sup>2</sup>
Reaction to fire	C <sub>fl</sub> -s1
Skid resistance	NPD

NPD = No performance determined. Performance determined in system build up **MasterSeal 6689**.

## CE-MARKING (EN 13813)

	
Master Builders Solutions Deutschland GmbH Donnerschweer Str. 372, D-26123 Oldenburg	
08	
468901	
EN 13813: 2002	
Synthetic resin screed for use internally in buildings EN 13813: SR-B1,5-AR1-IR4	
Essential characteristics	Performance
Fire behaviour	Efl
Release of corrosive substances	SR
Water permeability	NPD
Wear resistance	< AR 1
Bond strength	> B 1,5
Impact resistance	> IR 4
Impact sound insulation	NPD
Sound absorption	NPD
Heat insulation	NPD
Chemical resistance	NPD
Slip/Skid resistance	NPD
Emissions behaviour	NPD

NPD = No performance determined. Performance determined in system build up **MasterSeal 6689**.



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## **DISCLAIMER**

In view of widely varying site conditions and fields of application of our products, this technical data sheet is meant to provide general application guidelines only. This information is based on our present knowledge and experience. The customer is not released from the obligation to conduct careful testing of suitability and possible application for the intended use. The customer is obliged to contact the technical helpline for fields of application not expressly stated in the technical data sheet under "Fields of Application". Use of the product beyond the fields of application as stated in the technical data sheet without previous consultation with Master Builders Solutions and possible resulting damages are in the sole responsibility of the customer. All descriptions, drawings, photographs, data, ratios, weights i.e. stated herein can be changed without advance notice and do not represent the condition of the product as stipulated by contract. It is the sole responsibility of the recipient of our products to observe possible proprietary rights as well as existing laws and provisions. The reference of trade names of other companies is no recommendation and does not exclude the use of products of similar type. Our information only describes the quality of our products and services and is no warranty. Liability is accepted for incomplete or incorrect particulars in our data sheets only in the event of intent or gross negligence, without prejudice to claims under product liability laws.

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